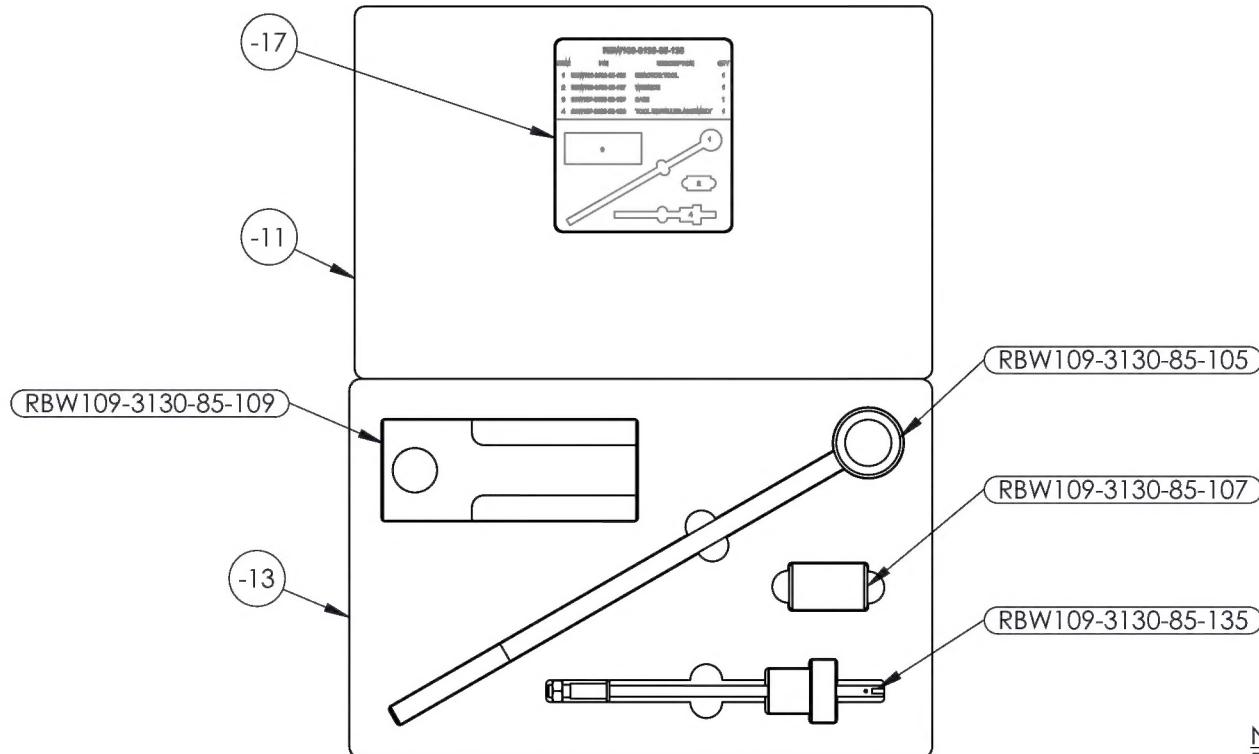


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REV		ECR		DESCRIPTION		DATE	INITIAL	APPROVED
1				RELEASED FOR PRODUCTION.		7/25/2016	RJC	JAG



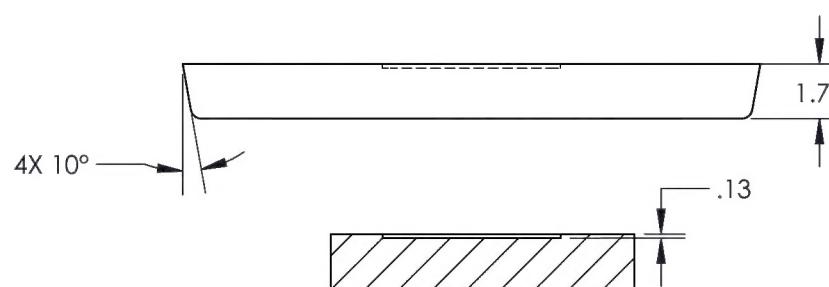
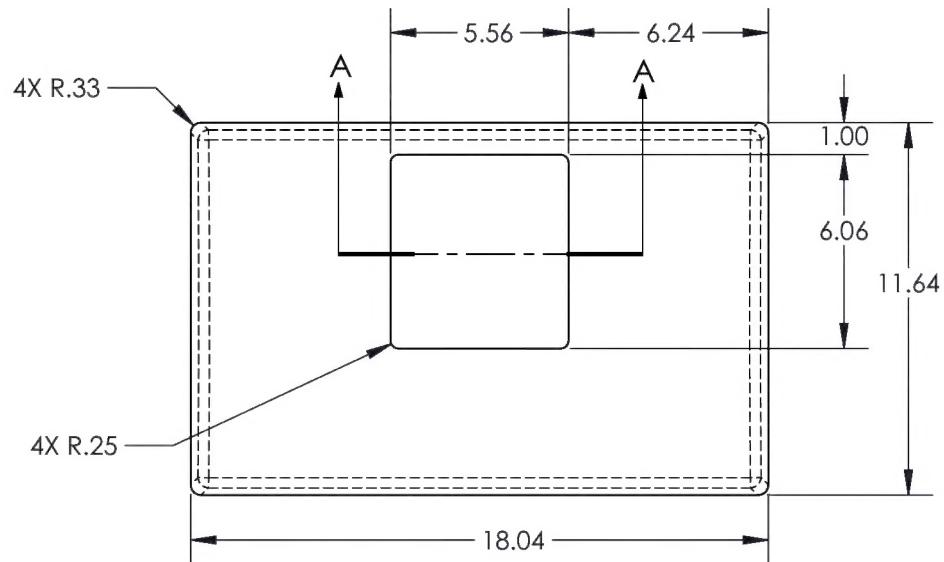
NOTE:
REF. AGUSTA T/N 109-3130-85-133.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	REACTOR TOOL		RBW109-3130-85-105	1
			-3	1	WRENCH		RBW109-3130-85-107	1
			-5	1	BASE		RBW109-3130-85-109	1
			-7	1	TOOL INSTALLER ASSEMBLY		RBW109-3130-85-135	1
		B/O	-9	1	CASE	PLASTIC	PELICAN CASE #APP-1490-E	N/S
		B/O	-11	1	LID FOAM	Y20, BLACK	1.71 X 11.64 X 18.04 (I.R. SPECIALTIES)	2
		B/O	-13	1	BOTTOM TOOL CUSHION	Y20, BLACK	2.64 X 11.85 X 18.21 (I.R. SPECIALTIES)	3
		B/O	-15	1	DART PLACARD	ALUMINUM	#RB41011	N/S
			-17	1	TOOL PLACARD	PLASTIC		4

TITLE		REV	
TOOL KIT, T/R PITCH CONTROL SHAFT BEARING REM/INSTL		1	
DWG NO. RBW109-3130-85-133		1	
MAT'L		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX ± .005 FRACTIONS ± 1/8	
FINISH		.XX ± .01 ANGLES ± 5°	
SPEC		X ± .1 SURFACES = 125 ✓	
DRAWN BY: CLOUGH		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: DUERFELDT		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: GILBERT		AW119	
SCALE 1:6		DATE 3/5/2015	
SHEET 1 OF 4			

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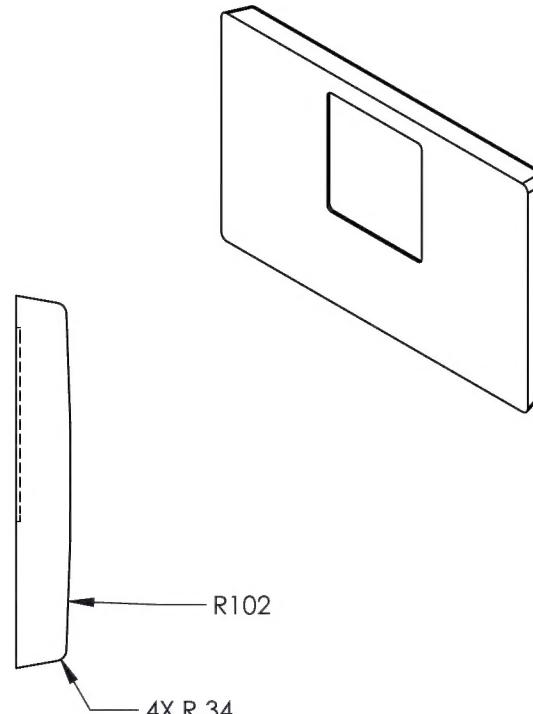
REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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SECTION A-A

(11)

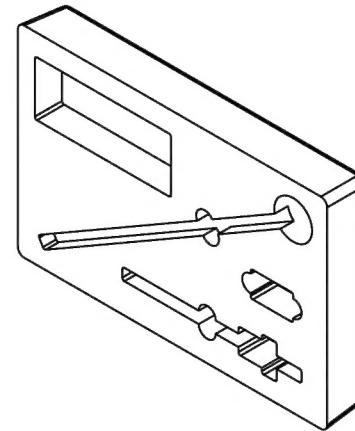
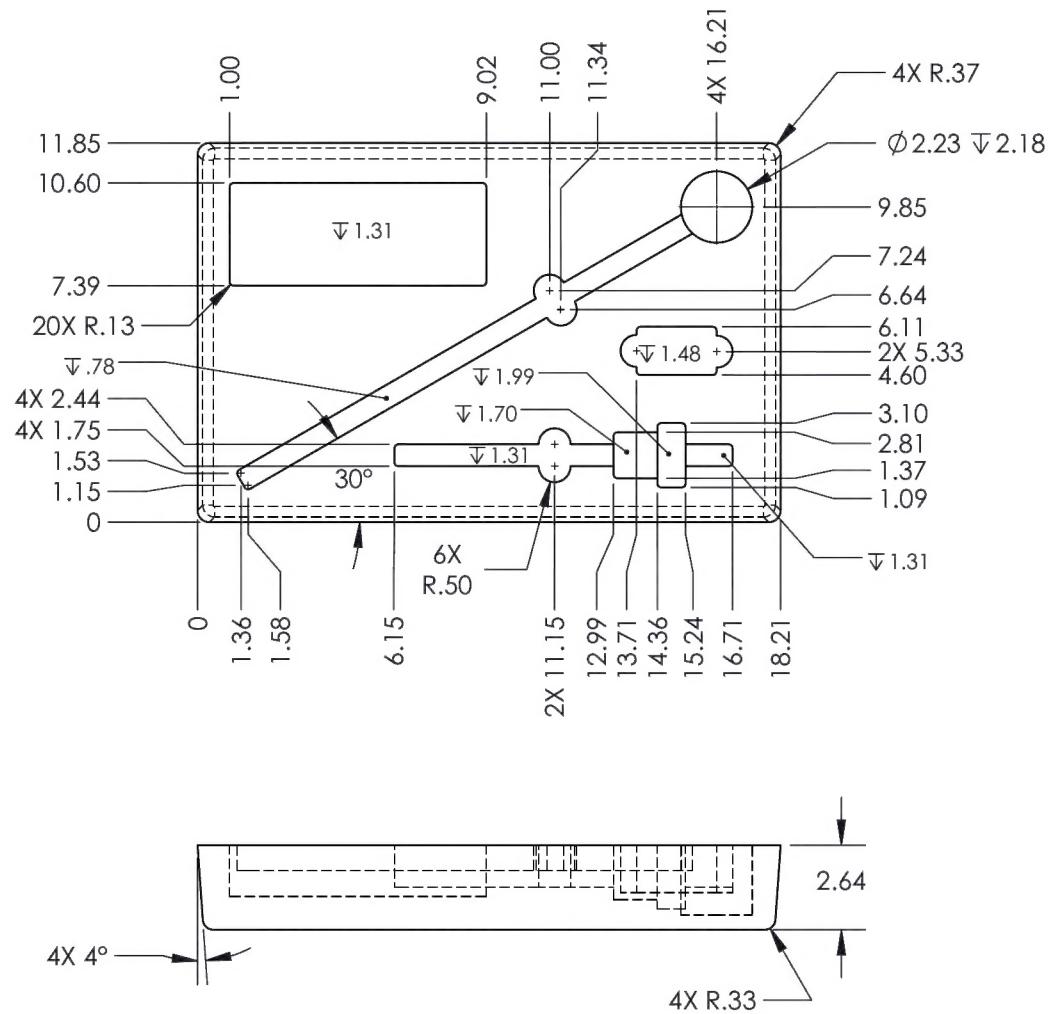
LID FOAM



DART AEROSPACE	
TITLE	TOOL KIT, T/R PITCH CONTROL SHAFT BEARING REM/INSTL
DWG NO.	RBW109-3130-85-133-11
REV	1
MAT'L	Y20, BLACK
HEAT	UNLESS OTHERWISE SPECIFIED
TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	AW119
SCALE	1:6
DATE	3/4/2011
SHEET 2 OF 4	

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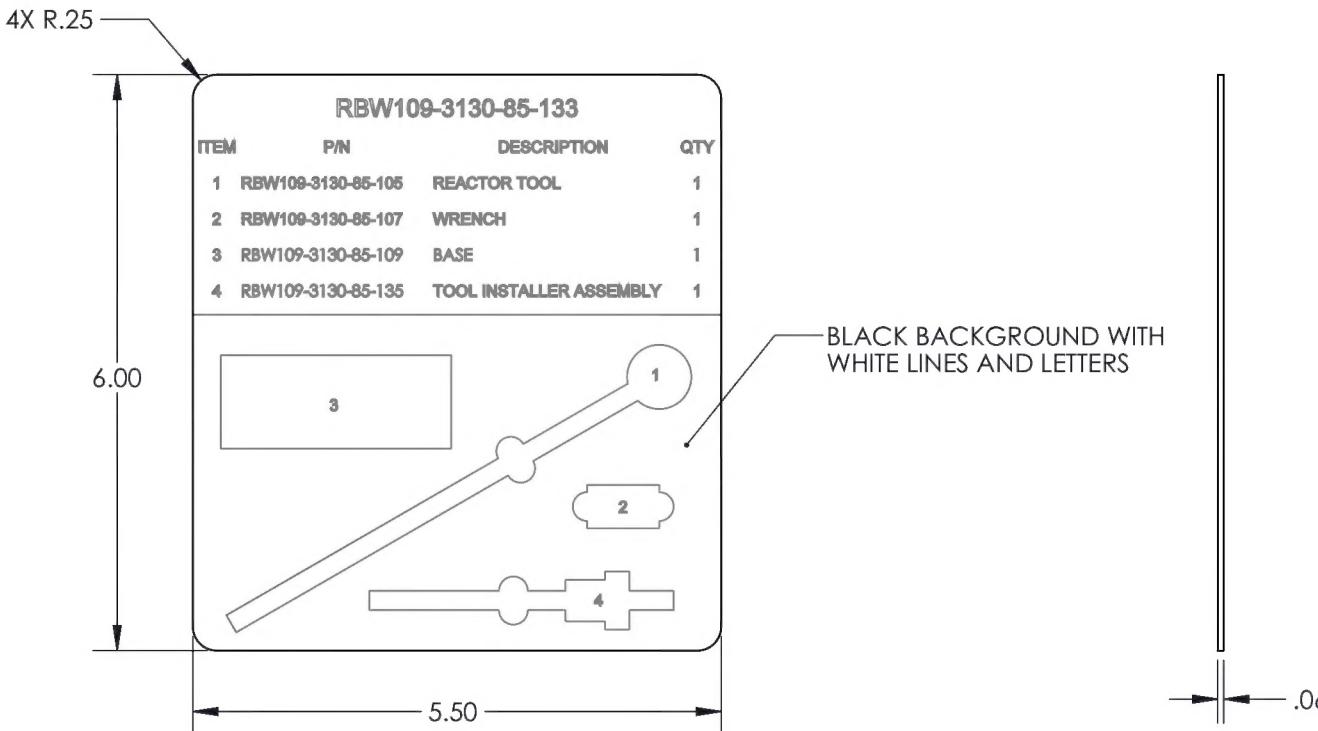
REVISIONS						
REV	ECR	DESCRIPTION			DATE	INITIAL



BOTTOM TOOL CUSHION

-13

			
TITLE TOOL KIT, T/R PITCH CONTROL SHAFT BEARING REM/INSTL			
DWG NO. RBW109-3130-85-133-13			REV 1
MAT'L Y20, BLACK		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT FINISH		.XXX ± .010 FRACTIONS ± 1/8	
SPEC		.XX ± .03 ANGLES ± 1° X ± .1 SURFACES = 125	
DRAWN BY: CLOUGH		1. BREAK ALL SHARP EDGES .015 X 45° OR .015R	
CHECKED: DUERFELDT		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: GILBERT		AW119	
SCALE	1:6	DATE	3/4/2011
SHEET 3 OF 4			



NOTE:
USE PDF.

